



## Polyester Sanding Primers

Black 2001 Gray 2090 White 2081

Neutral 20X2 **GEL TIME:** 16-20 min @ 77° **VISCOSITY:** 1600 cps **COVERAGE (16-MILS):** 100 sf/gal

**THIX INDEX:** 3.68

WEIGHT PER GAL: 11.3 lbs

FLASH POINT: 95° F VOCs: 1.71 lbs/gal

MONOMER CONTENT: 20% SHELF LIFE: 6 months @ 68° F DUST FREE TIME: 45 min @ 77° F

## product applications

- ✓ Metallic Primer Automotive, Tanks
- ✓ In Mold Primer for Post Paint Application
- ✓ Pattern Surfaces Tooling Board (Urethane, Epoxy)
- √ Wood Primer MDF, Marine Grade Woods
- √ Marine Application
- ✓ Architectural Wood Surfaces

## product features

- ✓ Quick build primer
- ✓ Quickly fills uneven surfaces and major imperfections
- ✓ Easy sanding prep for surface primer and top coats
- ✓ Low VOC Product
- ✓ Perfect primer for Prestec topcoats or any other surface coatings desired
- ✓ Relatively high build to 60 MILS
- √ Virtually no porosity

## application suggestions

- ✓ Catalyze at 2% w/ MEKP initiator (0.5 oz/quart)
- ✓ Utilization of HVLP spray gun optimizes finish
- ✓ Air pressure 25-40 PSI
- ✓ Maintain 12-18" distance between gun and surface
- ✓ Optimum Temperature of 77°F
- ✓ Start with flash coat (2 MILS). Wait 2 min then start build coats of 4 MILS per pass, up to optimum 24 MILS
- ✓ Can build to 60 MILS without sagging or cracking
- Allow full cure (24 hrs) prior to sand and polish or top coat application



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